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| Logo | **CÔNG TY CỔ PHẦN TƯ VẤN KIỂM ĐỊNH XÂY DỰNGPHÍA NAM*****SOUTH CONTRUCTION ISPECTION CONSULTANT JSC*** |
| **Add: Phòng B01 – Tòa nhà ETUNNEL.****L11 - L12 Miếu Nỗi, P. 13, Q. Bình Thạnh, Tp. Hồ Chí Minh.****Mobil: (84) 8.35 123 171 – 35 170 334 – Fax: (84)8. 35 123 181.****E-mail: scic@dmc.vn** |
| **NO: 0821-36** | **BÁO CÁO KIỂM TRA SIÊU ÂM** **ULTRASONIC EXAMINATION REPORT** | Page : 01/01 |
| **Project:AICA NEW FACTORY PROJECT.** |
| **Client:CÔNG TY TNHH QUỐC TẾ VINATA- CHI NHÁNH Tp. HỒ CHÍ MINH.** |
| **Test place:CÔNG TY TNHH NHÀ THÉP PEB.** | **Test method** : AWS D1.1-2015 |
| **Name of sample**:**AC - 1502** | **Date of testing**: 17/10/2018 | **Specification**: AWS D1.1-2015 |
| KETCH : |
| PREPARATION | SURFACE CONDITION | COUPLANT | MATERIAL |
| . Single V . Double V . Single V backing . Others  | [x] [ ] [ ] [x]  | . Machined. Ground. Rolled | [ ] [ ] [x] [ ]  | . One side . Both side . One surface . Both surface  | [ ] [x] [x] [ ]  | . Water. Oil. Grease. Cellulose paste  | [ ] [ ] [ ] [x]  | . Carbon steel . Stainless steel | [x] [ ]  |
| . Diameter :. W/ thickness  | 8 ÷ 10 | mmmm |
| UT INSTRUMENT | PROBE REFERENCE LEVEL | CALIBRATION BLOCKS |
| .GE USM 35 X DAC 13604a | [x]  | . MSEB 4 00.SWB 70-2E | N0 57426-51239N0 58416-2816 | 5648 | dBdB | [x] [x]  | . V1 – IIW  | [x]  |
| **RESULT** |
| Name of sample | Test length, mm | Transducer Angle | Indication N0 | Leg | Decibel | Discontinuities | Assess to AWS D1.1:2015 | Remark |
| Indication level | Reference level | Attenuation factor  | Indication rating | Length | Sound Path | Depth from A surface |
| a | b | c | d |
| P1 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
| P2 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
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| **Quatest3** **18/10/2018** | **Tested by** | **PT. Laboratory** | **Vice Director** |
|  |  |  |  | **Đào Công Huân** |  |  | **Nguyễn Văn Hồng Chi** |  |  | **Nguyễn Thị Thủy** |  |
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| Logo | **CÔNG TY CỔ PHẦN TƯ VẤN KIỂM ĐỊNH XÂY DỰNGPHÍA NAM*****SOUTH CONTRUCTION ISPECTION CONSULTANT JSC*** |
| **Add: Phòng B01 – Tòa nhà ETUNNEL.****L11 - L12 Miếu Nỗi, P. 13, Q. Bình Thạnh, Tp. Hồ Chí Minh.****Mobil: (84) 8.35 123 171 – 35 170 334 – Fax: (84)8. 35 123 181.****E-mail: scic@dmc.vn** |
| **NO: 0821-37** | **BÁO CÁO KIỂM TRA SIÊU ÂM** **ULTRASONIC EXAMINATION REPORT** | Page : 01/01 |
| **Project:AICA NEW FACTORY PROJECT.** |
| **Client:CÔNG TY TNHH QUỐC TẾ VINATA- CHI NHÁNH Tp. HỒ CHÍ MINH.** |
| **Test place:CÔNG TY TNHH NHÀ THÉP PEB.** | **Test method** : AWS D1.1-2015 |
| **Name of sample**:**AR - 1508** | **Date of testing**: 17/10/2018 | **Specification**: AWS D1.1-2015 |
| KETCH : |
| PREPARATION | SURFACE CONDITION | COUPLANT | MATERIAL |
| . Single V . Double V . Single V backing . Others  | [x] [ ] [ ] [x]  | . Machined. Ground. Rolled | [ ] [ ] [x] [ ]  | . One side . Both side . One surface . Both surface  | [ ] [x] [x] [ ]  | . Water. Oil. Grease. Cellulose paste  | [ ] [ ] [ ] [x]  | . Carbon steel . Stainless steel | [x] [ ]  |
| . Diameter :. W/ thickness  | 8 ÷ 10 | mmmm |
| UT INSTRUMENT | PROBE REFERENCE LEVEL | CALIBRATION BLOCKS |
| .GE USM 35 X DAC 13604a | [x]  | . MSEB 4 00.SWB 70-2E | N0 57426-51239N0 58416-2816 | 5648 | dBdB | [x] [x]  | . V1 – IIW  | [x]  |
| **RESULT** |
| Name of sample | Test length, mm | Transducer Angle | Indication N0 | Leg | Decibel | Discontinuities | Assess to AWS D1.1:2015 | Remark |
| Indication level | Reference level | Attenuation factor  | Indication rating | Length | Sound Path | Depth from A surface |
| a | b | c | d |
| P1 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
| P2 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
| **Quatest3** **18/10/2018** | **Tested by** | **PT. Laboratory** | **Vice Director** |
|  |  |  |  | **Đào Công Huân** |  |  | **Nguyễn Văn Hồng Chi** |  |  | **Nguyễn Thị Thủy** |  |
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| Logo | **CÔNG TY CỔ PHẦN TƯ VẤN KIỂM ĐỊNH XÂY DỰNGPHÍA NAM*****SOUTH CONTRUCTION ISPECTION CONSULTANT JSC*** |
| **Add: Phòng B01 – Tòa nhà ETUNNEL.****L11 - L12 Miếu Nỗi, P. 13, Q. Bình Thạnh, Tp. Hồ Chí Minh.****Mobil: (84) 8.35 123 171 – 35 170 334 – Fax: (84)8. 35 123 181.****E-mail: scic@dmc.vn** |
| **NO: 0821-38** | **BÁO CÁO KIỂM TRA SIÊU ÂM** **ULTRASONIC EXAMINATION REPORT** | Page : 01/01 |
| **Project:AICA NEW FACTORY PROJECT.** |
| **Client:CÔNG TY TNHH QUỐC TẾ VINATA- CHI NHÁNH Tp. HỒ CHÍ MINH.** |
| **Test place:CÔNG TY TNHH NHÀ THÉP PEB.** | **Test method** : AWS D1.1-2015 |
| **Name of sample**:**MB- 1006** | **Date of testing**: 17/10/2018 | **Specification**: AWS D1.1-2015 |
| KETCH : |
| PREPARATION | SURFACE CONDITION | COUPLANT | MATERIAL |
| . Single V . Double V . Single V backing . Others  | [x] [ ] [ ] [x]  | . Machined. Ground. Rolled | [ ] [ ] [x] [ ]  | . One side . Both side . One surface . Both surface  | [ ] [x] [x] [ ]  | . Water. Oil. Grease. Cellulose paste  | [ ] [ ] [ ] [x]  | . Carbon steel . Stainless steel | [x] [ ]  |
| . Diameter :. W/ thickness  | 8 ÷ 10 | mmmm |
| UT INSTRUMENT | PROBE REFERENCE LEVEL | CALIBRATION BLOCKS |
| .GE USM 35 X DAC 13604a | [x]  | . MSEB 4 00.SWB 70-2E | N0 57426-51239N0 58416-2816 | 5648 | dBdB | [x] [x]  | . V1 – IIW  | [x]  |
| **RESULT** |
| Name of sample | Test length, mm | Transducer Angle | Indication N0 | Leg | Decibel | Discontinuities | Assess to AWS D1.1:2015 | Remark |
| Indication level | Reference level | Attenuation factor  | Indication rating | Length | Sound Path | Depth from A surface |
| a | b | c | d |
| P1 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
| P2 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
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| **Quatest3** **18/10/2018** | **Tested by** | **PT. Laboratory** | **Vice Director** |
|  |  |  |  | **Đào Công Huân** |  |  | **Nguyễn Văn Hồng Chi** |  |  | **Nguyễn Thị Thủy** |  |
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| Logo | **CÔNG TY CỔ PHẦN TƯ VẤN KIỂM ĐỊNH XÂY DỰNGPHÍA NAM*****SOUTH CONTRUCTION ISPECTION CONSULTANT JSC*** |
| **Add: Phòng B01 – Tòa nhà ETUNNEL.****L11 - L12 Miếu Nỗi, P. 13, Q. Bình Thạnh, Tp. Hồ Chí Minh.****Mobil: (84) 8.35 123 171 – 35 170 334 – Fax: (84)8. 35 123 181.****E-mail: scic@dmc.vn** |
| **NO: 0821-39** | **BÁO CÁO KIỂM TRA SIÊU ÂM** **ULTRASONIC EXAMINATION REPORT** | Page : 01/01 |
| **Project:AICA NEW FACTORY PROJECT.** |
| **Client:CÔNG TY TNHH QUỐC TẾ VINATA- CHI NHÁNH Tp. HỒ CHÍ MINH.** |
| **Test place:CÔNG TY TNHH NHÀ THÉP PEB.** | **Test method** : AWS D1.1-2015 |
| **Name of sample**:**MB- 1007** | **Date of testing**: 17/10/2018 | **Specification**: AWS D1.1-2015 |
| KETCH : |
| PREPARATION | SURFACE CONDITION | COUPLANT | MATERIAL |
| . Single V . Double V . Single V backing . Others  | [x] [ ] [ ] [x]  | . Machined. Ground. Rolled | [ ] [ ] [x] [ ]  | . One side . Both side . One surface . Both surface  | [ ] [x] [x] [ ]  | . Water. Oil. Grease. Cellulose paste  | [ ] [ ] [ ] [x]  | . Carbon steel . Stainless steel | [x] [ ]  |
| . Diameter :. W/ thickness  | 8 ÷ 10 | mmmm |
| UT INSTRUMENT | PROBE REFERENCE LEVEL | CALIBRATION BLOCKS |
| .GE USM 35 X DAC 13604a | [x]  | . MSEB 4 00.SWB 70-2E | N0 57426-51239N0 58416-2816 | 5648 | dBdB | [x] [x]  | . V1 – IIW  | [x]  |
| **RESULT** |
| Name of sample | Test length, mm | Transducer Angle | Indication N0 | Leg | Decibel | Discontinuities | Assess to AWS D1.1:2015 | Remark |
| Indication level | Reference level | Attenuation factor  | Indication rating | Length | Sound Path | Depth from A surface |
| a | b | c | d |
| P1 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
| P2 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
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| **Quatest3** **18/10/2018** | **Tested by** | **PT. Laboratory** | **Vice Director** |
|  |  |  |  | **Đào Công Huân** |  |  | **Nguyễn Văn Hồng Chi** |  |  | **Nguyễn Thị Thủy** |  |
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| Logo | **CÔNG TY CỔ PHẦN TƯ VẤN KIỂM ĐỊNH XÂY DỰNGPHÍA NAM*****SOUTH CONTRUCTION ISPECTION CONSULTANT JSC*** |
| **Add: Phòng B01 – Tòa nhà ETUNNEL.****L11 - L12 Miếu Nỗi, P. 13, Q. Bình Thạnh, Tp. Hồ Chí Minh.****Mobil: (84) 8.35 123 171 – 35 170 334 – Fax: (84)8. 35 123 181.****E-mail: scic@dmc.vn** |
| **NO: 0821-40** | **BÁO CÁO KIỂM TRA SIÊU ÂM** **ULTRASONIC EXAMINATION REPORT** | Page : 01/01 |
| **Project:AICA NEW FACTORY PROJECT.** |
| **Client:CÔNG TY TNHH QUỐC TẾ VINATA- CHI NHÁNH Tp. HỒ CHÍ MINH.** |
| **Test place:CÔNG TY TNHH NHÀ THÉP PEB.** | **Test method** : AWS D1.1-2015 |
| **Name of sample**:**MB- 1005** | **Date of testing**: 17/10/2018 | **Specification**: AWS D1.1-2015 |
| KETCH : |
| PREPARATION | SURFACE CONDITION | COUPLANT | MATERIAL |
| . Single V . Double V . Single V backing . Others  | [x] [ ] [ ] [x]  | . Machined. Ground. Rolled | [ ] [ ] [x] [ ]  | . One side . Both side . One surface . Both surface  | [ ] [x] [x] [ ]  | . Water. Oil. Grease. Cellulose paste  | [ ] [ ] [ ] [x]  | . Carbon steel . Stainless steel | [x] [ ]  |
| . Diameter :. W/ thickness  | 8 ÷ 10 | mmmm |
| UT INSTRUMENT | PROBE REFERENCE LEVEL | CALIBRATION BLOCKS |
| .GE USM 35 X DAC 13604a | [x]  | . MSEB 4 00.SWB 70-2E | N0 57426-51239N0 58416-2816 | 5648 | dBdB | [x] [x]  | . V1 – IIW  | [x]  |
| **RESULT** |
| Name of sample | Test length, mm | Transducer Angle | Indication N0 | Leg | Decibel | Discontinuities | Assess to AWS D1.1:2015 | Remark |
| Indication level | Reference level | Attenuation factor  | Indication rating | Length | Sound Path | Depth from A surface |
| a | b | c | d |
| P1 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
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| **Quatest3** **18/10/2018** | **Tested by** | **PT. Laboratory** | **Vice Director** |
|  |  |  |  | **Đào Công Huân** |  |  | **Nguyễn Văn Hồng Chi** |  |  | **Nguyễn Thị Thủy** |  |
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| Logo | **CÔNG TY CỔ PHẦN TƯ VẤN KIỂM ĐỊNH XÂY DỰNGPHÍA NAM*****SOUTH CONTRUCTION ISPECTION CONSULTANT JSC*** |
| **Add: Phòng B01 – Tòa nhà ETUNNEL.****L11 - L12 Miếu Nỗi, P. 13, Q. Bình Thạnh, Tp. Hồ Chí Minh.****Mobil: (84) 8.35 123 171 – 35 170 334 – Fax: (84)8. 35 123 181.****E-mail: scic@dmc.vn** |
| **NO: 0821-41** | **BÁO CÁO KIỂM TRA SIÊU ÂM** **ULTRASONIC EXAMINATION REPORT** | Page : 01/01 |
| **Project:AICA NEW FACTORY PROJECT.** |
| **Client:CÔNG TY TNHH QUỐC TẾ VINATA- CHI NHÁNH Tp. HỒ CHÍ MINH.** |
| **Test place:CÔNG TY TNHH NHÀ THÉP PEB.** | **Test method** : AWS D1.1-2015 |
| **Name of sample**:**AR- 1510** | **Date of testing**: 17/10/2018 | **Specification**: AWS D1.1-2015 |
| KETCH : |
| PREPARATION | SURFACE CONDITION | COUPLANT | MATERIAL |
| . Single V . Double V . Single V backing . Others  | [x] [ ] [ ] [x]  | . Machined. Ground. Rolled | [ ] [ ] [x] [ ]  | . One side . Both side . One surface . Both surface  | [ ] [x] [x] [ ]  | . Water. Oil. Grease. Cellulose paste  | [ ] [ ] [ ] [x]  | . Carbon steel . Stainless steel | [x] [ ]  |
| . Diameter :. W/ thickness  | 8 ÷ 10 | mmmm |
| UT INSTRUMENT | PROBE REFERENCE LEVEL | CALIBRATION BLOCKS |
| .GE USM 35 X DAC 13604a | [x]  | . MSEB 4 00.SWB 70-2E | N0 57426-51239N0 58416-2816 | 5648 | dBdB | [x] [x]  | . V1 – IIW  | [x]  |
| **RESULT** |
| Name of sample | Test length, mm | Transducer Angle | Indication N0 | Leg | Decibel | Discontinuities | Assess to AWS D1.1:2015 | Remark |
| Indication level | Reference level | Attenuation factor  | Indication rating | Length | Sound Path | Depth from A surface |
| a | b | c | d |
| P1 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
| **Quatest3** **18/10/2018** | **Tested by** | **PT. Laboratory** | **Vice Director** |
|  |  |  |  | **Đào Công Huân** |  |  | **Nguyễn Văn Hồng Chi** |  |  | **Nguyễn Thị Thủy** |  |
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| Logo | **CÔNG TY CỔ PHẦN TƯ VẤN KIỂM ĐỊNH XÂY DỰNGPHÍA NAM*****SOUTH CONTRUCTION ISPECTION CONSULTANT JSC*** |
| **Add: Phòng B01 – Tòa nhà ETUNNEL.****L11 - L12 Miếu Nỗi, P. 13, Q. Bình Thạnh, Tp. Hồ Chí Minh.****Mobil: (84) 8.35 123 171 – 35 170 334 – Fax: (84)8. 35 123 181.****E-mail: scic@dmc.vn** |
| **NO: 0821-42** | **BÁO CÁO KIỂM TRA SIÊU ÂM** **ULTRASONIC EXAMINATION REPORT** | Page : 01/01 |
| **Project:AICA NEW FACTORY PROJECT.** |
| **Client:CÔNG TY TNHH QUỐC TẾ VINATA- CHI NHÁNH Tp. HỒ CHÍ MINH.** |
| **Test place:CÔNG TY TNHH NHÀ THÉP PEB.** | **Test method** : AWS D1.1-2015 |
| **Name of sample**:**AR- 1503** | **Date of testing**: 17/10/2018 | **Specification**: AWS D1.1-2015 |
| KETCH : |
| PREPARATION | SURFACE CONDITION | COUPLANT | MATERIAL |
| . Single V . Double V . Single V backing . Others  | [x] [ ] [ ] [x]  | . Machined. Ground. Rolled | [ ] [ ] [x] [ ]  | . One side . Both side . One surface . Both surface  | [ ] [x] [x] [ ]  | . Water. Oil. Grease. Cellulose paste  | [ ] [ ] [ ] [x]  | . Carbon steel . Stainless steel | [x] [ ]  |
| . Diameter :. W/ thickness  | 8 ÷ 10 | mmmm |
| UT INSTRUMENT | PROBE REFERENCE LEVEL | CALIBRATION BLOCKS |
| .GE USM 35 X DAC 13604a | [x]  | . MSEB 4 00.SWB 70-2E | N0 57426-51239N0 58416-2816 | 5648 | dBdB | [x] [x]  | . V1 – IIW  | [x]  |
| **RESULT** |
| Name of sample | Test length, mm | Transducer Angle | Indication N0 | Leg | Decibel | Discontinuities | Assess to AWS D1.1:2015 | Remark |
| Indication level | Reference level | Attenuation factor  | Indication rating | Length | Sound Path | Depth from A surface |
| a | b | c | d |
| P1 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
| P2 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
| **Quatest3** **18/10/2018** | **Tested by** | **PT. Laboratory** | **Vice Director** |
|  |  |  |  | **Đào Công Huân** |  |  | **Nguyễn Văn Hồng Chi** |  |  | **Nguyễn Thị Thủy** |  |
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| Logo | **CÔNG TY CỔ PHẦN TƯ VẤN KIỂM ĐỊNH XÂY DỰNGPHÍA NAM*****SOUTH CONTRUCTION ISPECTION CONSULTANT JSC*** |
| **Add: Phòng B01 – Tòa nhà ETUNNEL.****L11 - L12 Miếu Nỗi, P. 13, Q. Bình Thạnh, Tp. Hồ Chí Minh.****Mobil: (84) 8.35 123 171 – 35 170 334 – Fax: (84)8. 35 123 181.****E-mail: scic@dmc.vn** |
| **NO: 0821-43** | **BÁO CÁO KIỂM TRA SIÊU ÂM** **ULTRASONIC EXAMINATION REPORT** | Page : 01/01 |
| **Project:AICA NEW FACTORY PROJECT.** |
| **Client:CÔNG TY TNHH QUỐC TẾ VINATA- CHI NHÁNH Tp. HỒ CHÍ MINH.** |
| **Test place:CÔNG TY TNHH NHÀ THÉP PEB.** | **Test method** : AWS D1.1-2015 |
| **Name of sample**:**MB- 1507** | **Date of testing**: 17/10/2018 | **Specification**: AWS D1.1-2015 |
| KETCH : |
| PREPARATION | SURFACE CONDITION | COUPLANT | MATERIAL |
| . Single V . Double V . Single V backing . Others  | [x] [ ] [ ] [x]  | . Machined. Ground. Rolled | [ ] [ ] [x] [ ]  | . One side . Both side . One surface . Both surface  | [ ] [x] [x] [ ]  | . Water. Oil. Grease. Cellulose paste  | [ ] [ ] [ ] [x]  | . Carbon steel . Stainless steel | [x] [ ]  |
| . Diameter :. W/ thickness  | 8 ÷ 10 | mmmm |
| UT INSTRUMENT | PROBE REFERENCE LEVEL | CALIBRATION BLOCKS |
| .GE USM 35 X DAC 13604a | [x]  | . MSEB 4 00.SWB 70-2E | N0 57426-51239N0 58416-2816 | 5648 | dBdB | [x] [x]  | . V1 – IIW  | [x]  |
| **RESULT** |
| Name of sample | Test length, mm | Transducer Angle | Indication N0 | Leg | Decibel | Discontinuities | Assess to AWS D1.1:2015 | Remark |
| Indication level | Reference level | Attenuation factor  | Indication rating | Length | Sound Path | Depth from A surface |
| a | b | c | d |
| P1 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
| P2 | 180 | 70 | - | - | - | - | - | - | - | - | - | Accept |  |
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| **Quatest3** **18/10/2018** | **Tested by** | **PT. Laboratory** | **Vice Director** |
|  |  |  |  | **Đào Công Huân** |  |  | **Nguyễn Văn Hồng Chi** |  |  | **Nguyễn Thị Thủy** |  |
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